

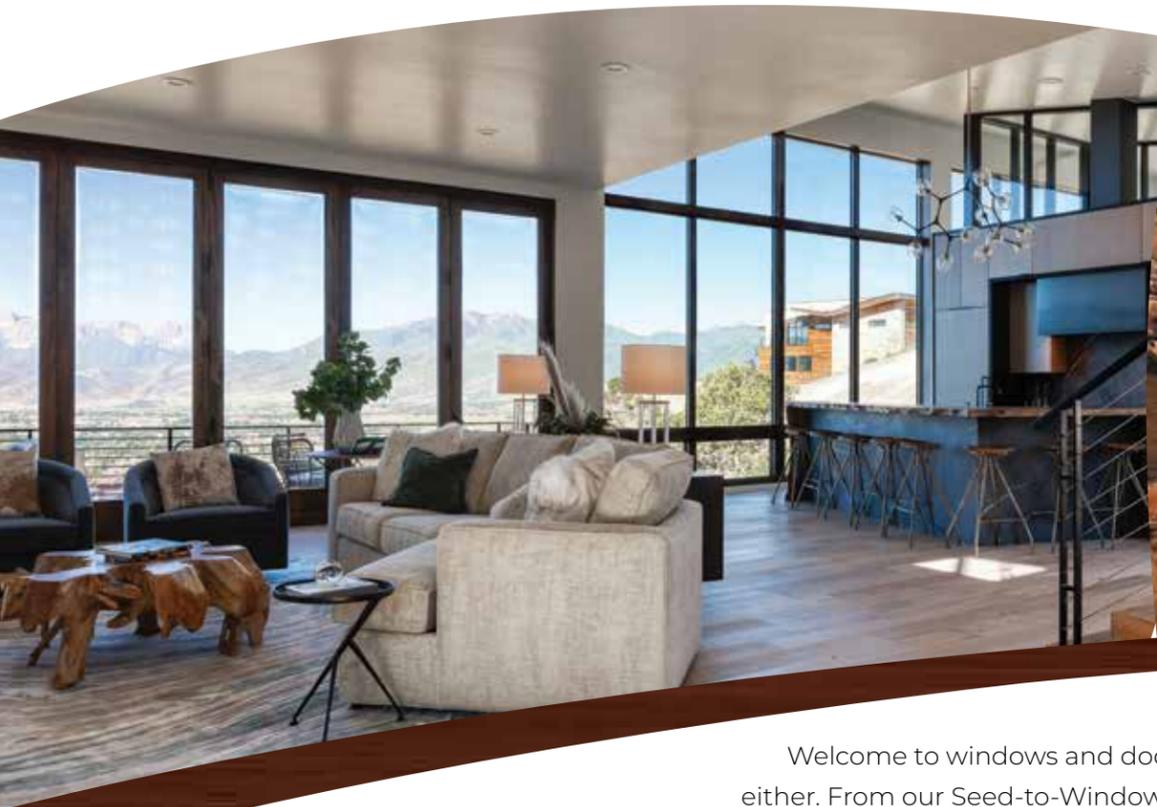


SIERRA  
PACIFIC  
WINDOWS

A World of Difference



# A Window & Door Company Like No Other.



Welcome to windows and doors that never compromise, made by people who don't either. From our Seed-to-Window approach to cutting edge glazing technology for greater thermal efficiency, our meticulous, earth-friendly construction and forward-thinking design make every product one-of-a-kind.

600 dealers, distributors and company stores throughout the country and five manufacturing plants strategically located in California, Wisconsin and Alabama ensure our world-class windows and doors will be delivered to you where and when you need them.

The following pages are the start of what we can offer your next project. And if you choose our windows and doors, we're confident it will also be the start of a lasting relationship.



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# Earth-Friendly. More Than An Approach, An Obligation

Sierra Pacific Windows is part of Sierra Pacific Industries, which sustainably manages over 2 million acres of timberland in California, Oregon and Washington State. We're the largest millwork producer and one of the largest lumber companies in the U.S.

Our size creates a big obligation to protect our environment.

At Sierra Pacific, we believe healthy trees, good water quality and enduring wildlife habitat are the natural result of sound forest management. That's why we adhere to the environmental protection standards of the Sustainable Forestry Initiative® (SFI) and why all our pine and Douglas fir windows and doors are labeled SFI certified.



We bring in our own Professional Foresters and Wildlife Biologists to help protect wildlife habitat, watercourses and plant life, and to help manage our lands based on "sustained yield" practices. As a result, Sierra Pacific Industries plants at least 10 million new trees every year and will nearly triple the amount of wood growing on its lands in the next 100 years, with average tree diameters nearly doubling in that time.



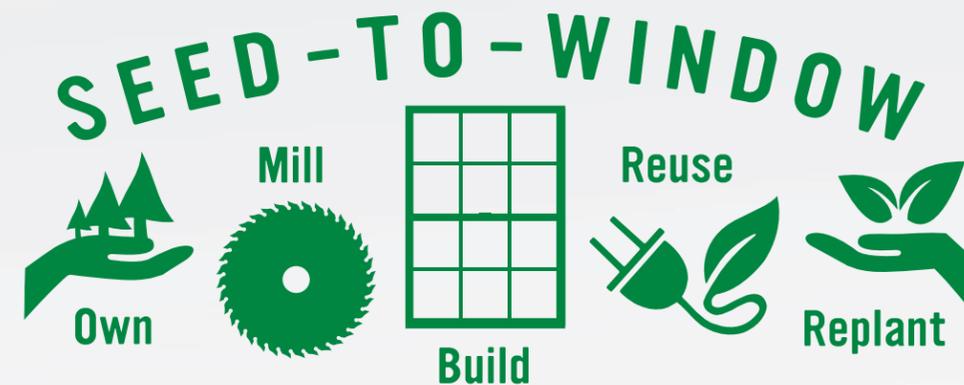
To learn more about how Sierra Pacific Industries protects, preserves and invests in its own forest lands, visit [spi-ind.com](http://spi-ind.com).



©VanceFox.com, Jim Morrison Construction and Walton Architecture and Engineering



## Our Unique Approach To Building World-Class Wood Windows And Doors.



As a proud part of this family-owned, environmentally-committed company, Sierra Pacific is the only window company that manufactures its products with complete vertical integration. The full cycle makes use of everything, from the premium wood stock that goes into our wood windows and doors down to wood shavings that become animal bedding and chips that are used as part of our cogeneration power process. It also allows continuous quality control from the moment our tree seeds are planted until our beautiful wood windows are produced, approved and delivered to you.

# Five Beautiful Choices, One Exacting Standard.

Sierra Pacific windows and doors are crafted in five unique manufacturing styles. Each delivers its own design and performance advantages. In other words, there are no bad choices, only good ones.



## Aluminum Clad Wood

The best of both worlds, combining beautiful wood inside with low maintenance aluminum cladding outside. Wood is select pine, or upgrade to one of seven other species, all protected by CoreGuard Plus™ wood preservative. Double thick cladding is finished with a powder coating process that leads the industry in durability and environmental safety.



## All-Wood

For a classic, distinctive look, our all-wood windows and patio doors offer timeless elegance with exceptional thermal performance. As with all our wood products, long-term durability is ensured by CoreGuard Plus™, a leading wood treatment against rot and insects.



## H3®

Inventive Fusion Technology™ integrates three components (extruded aluminum, vinyl and wood) into one perfect window with greater energy efficiency and performance. Double thick aluminum exteriors are protected by our industry-leading powder coated finishes, while the wood interior is preserved with CoreGuard Plus™.



## FeelSafe™

Our hurricane-resistant windows and patio doors feature high-strength, laminated glass, plus highly reinforced engineering and construction. They're built to help withstand heavy storm impact as well as determined burglars.



## Vinyl

All the benefits of vinyl windows and patio doors with Sierra Pacific DNA, our vinyl new construction and replacement products offer many of the same features and design options as our premium wood products. Choose from a complete lineup of operating styles, sizes and shapes.



# Beautiful Inside, Low Maintenance Outside.

Sierra Pacific clad windows and doors feature exteriors with industry-leading, extruded aluminum cladding that's twice as thick as roll-form cladding. All come with rich, wood interiors in a wide selection of species and finishes.

Choose from multiple leading-edge glazing options.

Also available with FeelSafe impact rated glazing.

Protected to the very core by our CoreGuard Plus™ wood treatment.

Exterior is fully encased in weather-proof, low maintenance, aluminum cladding.

Unlimited color choices in powder coat for extreme durability.

Designer hardware in many luxurious finishes.

Our heavy duty extruded aluminum cladding is at least twice as thick as roll-form cladding.

Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.



Optional stained or painted interior factory finish.

Wood interior for natural beauty & insulation.

Available with simulated divided lites or a variety of decorative grilles.

Choose from beautiful, select species of interior wood.

Large variety of interior and exterior trim profiles.



Dual or triple panes, plus decorative glass options.



# Award-Winning For A Reason.

Constructed with our patented Fusion Technology™, H3 integrates extruded aluminum, vinyl and wood into one beautiful window with celebrated thermal performance, enhanced aesthetics, an extreme seal and easier installation.

H3 engineering advancements also include the H3 accessory exterior trim option and a continuous head and sill for water-tight mull joints when putting units together.



Wood interior for warmth and beauty. Available natural, primed or factory finished, in eight different wood species.

Innovative snap-lock design requires no unsightly screws or fasteners on the interior.



H3 Awning



H3 Casement

Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.



Protected to the very core by our CoreGuard Plus™ wood treatment.

Low profile surface mounted lock with easy to operate lever.

Top of the line Encore handle and operating hardware are standard.

Available for new construction or replacement applications.



H3 Horizontal Slider

H3 Single & Double Hung



Easy-tilt sash for easy cleaning.

Many simulated divided lite grille profiles to choose from.

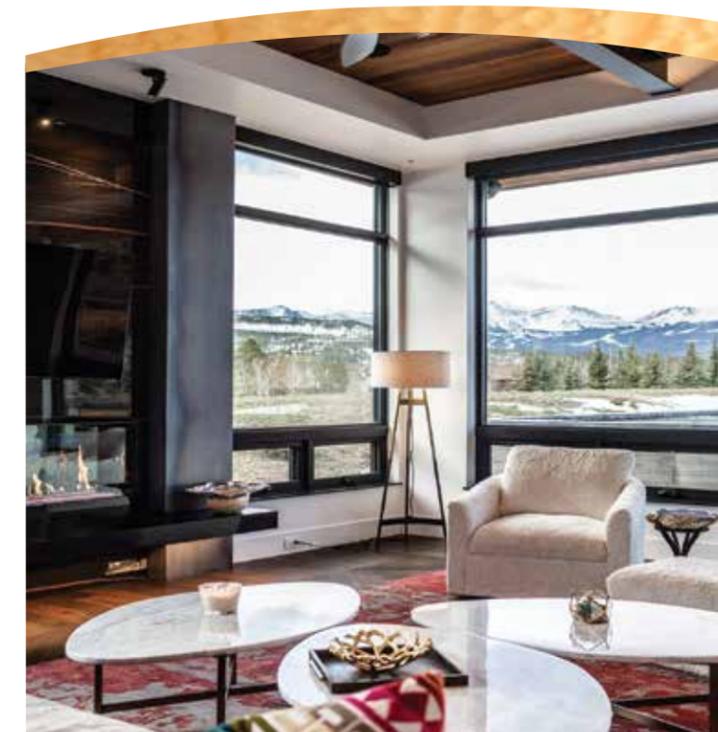
An integral rigid nailing fin provides greater structural integrity, an improved water barrier and near elimination of racking problems.

Heavy-duty extruded aluminum clad frame and sash.

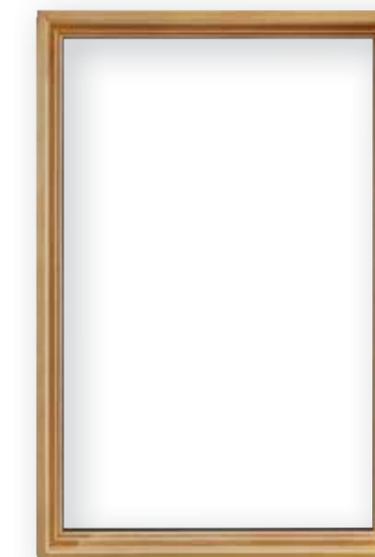
Constant force balance for smooth, easy operation.

Revolutionary H3 accessory exterior trim option integrates with nail fin for easy install of four different profiles with no additional nailing.

Seamless Integral continuous head and sill factory mull system stops water.



H3 Direct Set



# Authentic, Remarkable And Energy-Efficient.

Sierra Pacific all-wood windows and doors offer elegant and luxurious wood exteriors for those who value the extraordinary appearance and performance of natural wood. Choose a wood species and finish option to make a genuine impression.

Exteriors are available primed or natural.

Protected to the very core by our rainforest-proven CoreGuard Plus™ wood treatment.

Custom made, by hand, to your exact specifications.

Historical beauty enhanced with advanced technology.

Choose from multiple leading-edge glazing options.



Louis Wasserman & Associates



Louis Wasserman & Associates

Sandbox Studio ©VanceFox.com | Loverde Builders



Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.

Optional stained or painted interior factory finish using advanced materials & equipment.



Large variety of interior trim profiles.

Designer hardware in many luxurious finishes.

Wood interior provides natural beauty & insulation.

Dual panes, plus decorative glass options.

# Inspired By Nature. Designed To Last.

The exteriors of our clad windows and doors are fully encased in low maintenance, heavy-duty, extruded aluminum that's at least twice as thick as roll-form cladding.

What's more, our finishing process leads the industry in durability and environmental safety. Non-hazardous AAMA 2604 and 2605 powder-coatings have the color retention, surface hardness and scratch resistance necessary to withstand even the harshest conditions.

As for colors? Sierra Pacific gives you more choices. 50 colors with some sensational textures allow you to add warmth, a splash of cheerfulness or a new statement to your designs. We'll also custom match any color you choose.



See your local representative for actual cladding samples. Printing limits our ability to show colors precisely.



Photographer: Irvin Serrano Photography

## ColorStay™ Collection



Same nature-inspired premium finishes you've come to expect, all of them featuring our earth friendly AAMA 2605 or 2604 powder-coatings for better hold and lower environmental impact.

## Matte Textured Collection

Available in AAMA 2604 only



## Blended Collection

## Metallics Collection

Pricing may vary by collection.

# Rich, Luxurious, The Natural Beauty Of Wood.

The hand-crafted appeal of real wood gives window interiors and trim a finishing touch that adds warmth and authenticity to any room. Yet every room is different, so in addition to our standard ponderosa pine, we offer eight beautiful species of wood to match or complement any design consideration.

Don't see the perfect wood here? No worries. As long as it's workable, we'll make your interiors out of almost any wood in the world.



Maple					
Alder					
Mahogany	Prairie 3-1/2" wide	Tradesman 3-1/2" wide	Tradesman II 3-1/2" wide	Craftsman 3-1/2" wide	Continental 3-1/2" wide
Cherry					
Douglas Fir					
Black Walnut	Colonial 3-1/2" wide	Regal 3-1/2" wide	Provincial 3-1/2" wide	Tudor 3-1/2" wide	Heritage 2-3/4" wide
White Oak				Rosettes. Available in 2-1/2" or 3-1/2" sizes in matching wood species.	
Pine	Heritage II 2-3/4" wide	Traditional 2-1/4" wide	Contemporary 2-1/4" wide		

See your local representative for actual wood samples. Wood is a natural material with character, color and grain patterns with varying densities. Wood veneer wrap may be used on select components of various species.



Samuel Carl Photography

## Exterior Trim Profiles.

Options vary per product line.

### Group A Conventional Profiles

A200 1-5/16" Brickmould	A203 3-1/2" Brickmould	2" Brickmould
A201 1-5/16" Flat Casing	A204 3-1/2" Beaded Brickmould	Ovalo Brickmould
A202 1-3/4" Ovalo	A205 3-1/2" Flat Casing	2" Flat Casing
A400 1" Sill Nosing	A402 2-1/4" Historic Sill Nosing	3-1/2" Flat Casing
A401 2-1/8" Sill Nosing	Sill Nosing	Sill Nosing

### Group B Easy Trim

### Group C

	2-1/2" Ovalo (clad)
	2" Brickmould (clad)
	3-1/2" Brickmould (clad)
	3-1/2" Flat Casing (clad)
	2" Brickmould (wood)
	3-1/2" Brickmould (wood)
	2-1/2" Flat Casing (wood)
	3-1/2" Flat Casing (wood)
	5" Flat Casing (wood)

### Group D

	1-5/8" Standard Brickmould (clad)
	Ovalo (clad)
	3-5/8" Flat Casing (clad-Field Apply)
	1-5/8" Flat Casing (clad-Field Apply)
	1-9/16" Montana (clad-Field Apply)

Sizes are nominal

# Designs And Finishes That Fit Your Life.

Choose from a selection of superbly engineered, beautifully finished handles and locking mechanisms, each one specifically designed to complement your new Sierra Pacific windows and patio doors.

Whatever your décor, you're sure to find something that fits you perfectly.



Sliding  
Patio Doors



Casements & Awnings



Double  
Hungs



Swinging  
Patio Doors



Specialty  
Doors



## Finishes

-  Bronze
-  Champagne
-  Brushed Chrome
-  Matte Black
-  Oil Rubbed Forever Bronze
-  Polished Chrome
-  Chestnut Bronze
-  Satin Brass
-  Satin Nickel
-  White

Check specific products for available hardware styles and finishes.

## A Modern Approach To A Timeless Look.

To add your personal touch, our simulated divided lite profiles give you a number of starting points, while our grille configurations are limited only by your imagination. Start with our standard geometries and dream from there.



### Simulated Divided Lite

The classic look of traditional true divided lite without the energy loss of individual glass panes, our simulated divided lite grilles offer tough extruded aluminum outside with beautiful natural wood inside. Complete the look with spacers between the glass. Profiles are also available in all-wood.

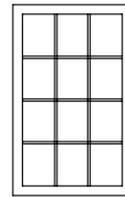
### Grilles Between The Glass

Grilles stay out of the way while you still get the look you want.

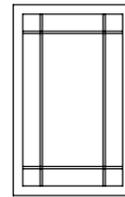


### Grille Configurations

Your grilles can be as traditional or as unique as you choose. Our standard configurations include equal lite and Prairie. But with our custom configurations, we're ready to transform your inspiration into reality.



Equal



Prairie



Bronze spacer option shown.



### Simulated Divided Lite Profiles

	5/8"	7/8"	1"	1-1/4"	2"
Contemporary clad					
Putty clad					
Traditional clad					
Contemporary wood					
Putty wood					
Traditional wood					

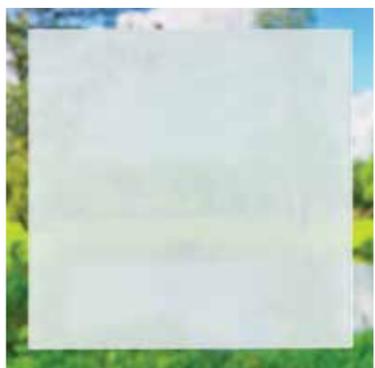
## When Seeing Less Is More.

Sometimes you need some privacy and security, or you need to filter out harsh sunlight. Other times you want a remarkable window design that gets lots of comments.

That's why we offer multiple decorative glass styles, each with its own personality to lend to your décor. If you can imagine it, chances are we can deliver it.



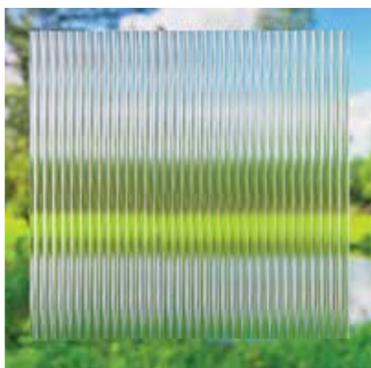
Gluechip



White Laminated



Rain



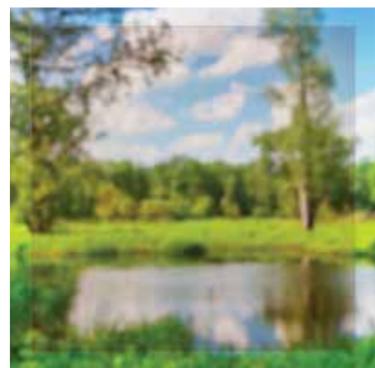
Narrow Reed



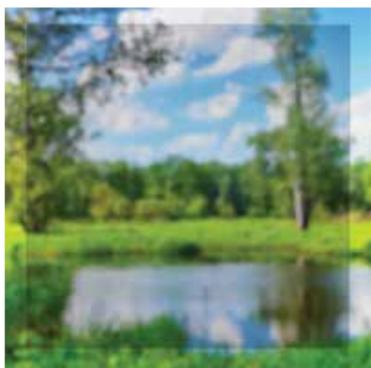
Obscure



Satin Etch



Bronze Tint



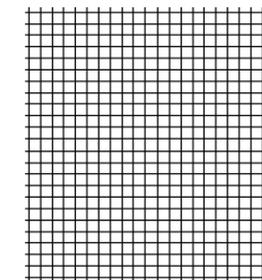
Gray Tint



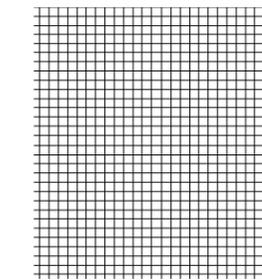
## Let Views In. Keep Bugs Out.



Hidden and beautifully simple, FlexScreen is the first screen of its kind made of flexible spring steel to fit firmly into screen tracks. No screen frames, no hardware, just refreshingly easy installation. Even choose your screen mesh, from standard fiberglass to the improved visibility and even smaller insect barrier of View Clear or View Clear Plus.



View Clear



View Clear Plus

### Other Screen Options

Additional choices include a metal framed screen that matches your hardware or your exterior clad color. Wood framed screens are also available for casement and awnings.



Metal



Wood

### Customizable Retractable Screens



There when you need them, and disappear when you don't, this optional screen provides a quiet, smooth operation with protection against airborne pests.

Available as an interior screen on select products.



Tim D Coy Photography | John Lum Architecture

# Advanced Factory Finish.

It's tough to beat a factory finish applied with state-of-the-art equipment in a carefully controlled, ultra-clean environment. Choose from two premium options: Ultra Stain and Ultra Coat.

Ultra Stain is an advanced, multi-step process that brings out all the beauty of your wood interior. Ultra Coat is a durable interior paint.



## Ultra Coat



## Ultra Stain

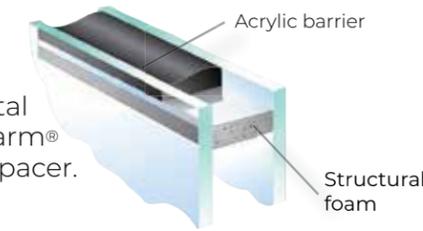
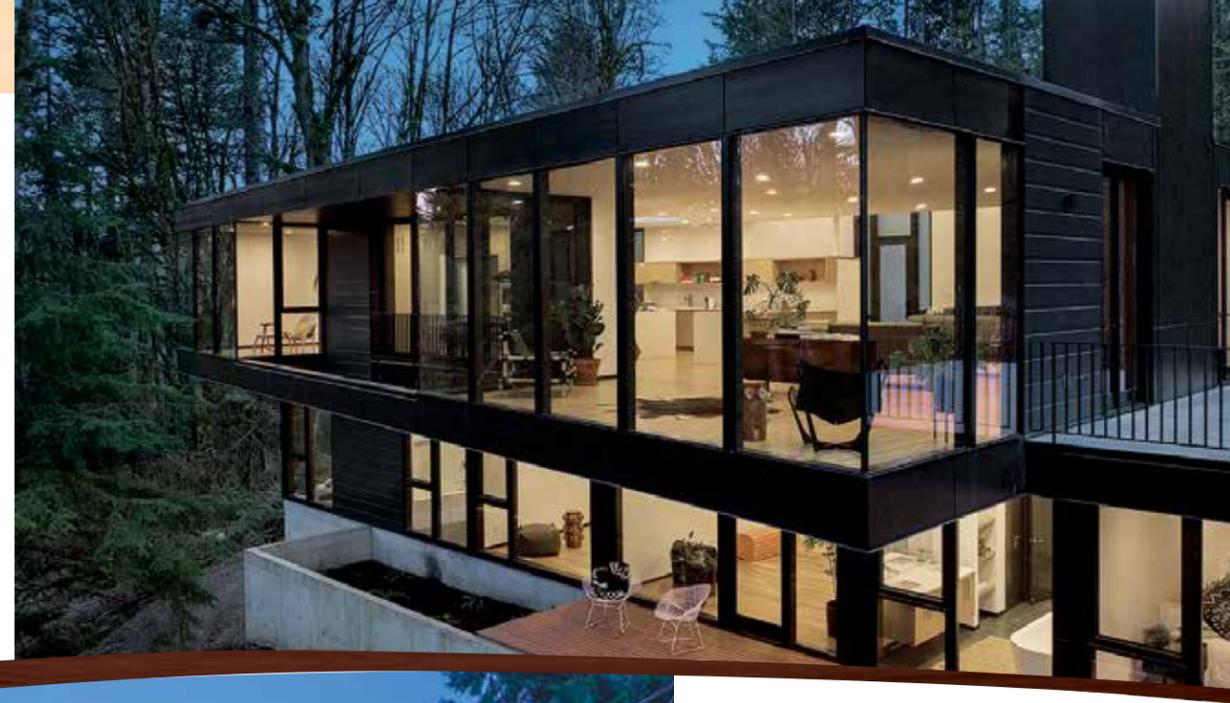


Ultra Coat and Ultra Stain finishes are a meticulous and advanced process to ensure maximum beauty of your wood window and door interiors. Yet, wood is a natural material with character, color, and grain patterns with varying densities, even in lumber taken from the same tree. Colors and stain absorption will vary widely based on the wood's natural character; therefore results are not guaranteed by Sierra Pacific Windows for color or grain consistency. While not always necessary, touch up in the field of the finish should be expected.

# Glazing Technology Fine-Tuned For You.

The right glass will make your home more comfortable and potentially improve your energy efficiency. It can capture the sun's heat, or reflect it. You can also reduce outside noise, block more of the sun's damaging UV rays, even enhance your privacy.

We offer some of the most advanced glazing options in the industry. With your builder, we'll help you select the glass that suits you and your environment.



## The Advantage of No-Metal Spacers.

One of the technological advances that makes our glazing perform so well are patented No-Metal TrueWarm® Edge spacers.

Many window manufacturers use aluminum spacers between their panes of glass. These conduct cold and heat, and that's not good for thermal performance.

Our no-metal warm edge spacers are 100% polymer structural foam, for excellent thermal performance and a superior seal.

- Low-E 366**  Cardinal's triple layer silver product for superior performance. 95% UV protection provides comfort without compromising visibility. Solar heat gain coefficient of 0.27.\* Also available with Preserve® protective film or with Preserve and Neat™ coating for a naturally cleaner glass.\*\*\*
- Low-E 366 with i89 Coating\*\***  The same superior performance as regular Low-E 366, but with the addition of i89 coating on the interior surface to increase insulating value reflecting heat back into the room. Meets even the most extreme requirements in the majority of the Canadian Energy Star zones. Also available with Preserve® and Neat™ coating.\*\*\*
- Low-E 340**  It has an amazingly low 0.18\* solar heat gain coefficient to keep out the heat even in the blazing sun. Slightly tinted. Blocks 98% of UV rays. Less heat gain when it's hot, less heat loss when it's cold, and the best glare control under the sun. Also available with Preserve® protective film.\*\*\*
- Low-E 180 Passive Solar**  A very high (0.68) coefficient for capturing solar heat gain. Ideal for reducing your heating bills in colder climates. Superior insulation value blocks cold and keeps in the heat. Also available with Preserve® protective film.\*\*\*
- Low-E 180 Passive Solar with i89 Coating\*\***  The same superior performance as regular Low-E 180, but with the addition of i89 coating on the interior surface to increase insulating value. Meets even the most extreme requirements in the majority of the Canadian Energy Star zones. Also available with Preserve® protective film.\*\*\*
- Standard Low-E**  Insulated for improved energy efficiency. Providing comfort while reducing solar heat gain and blocking harmful UV rays.
- Triple Insulated Glass**  Three panes of glass comprised of any combination of Low-E coatings to meet the most stringent energy performance needs. Also available with Preserve® and Neat™ coating.
- Sound Control**  Reduces outside noise by as much as 50% while blocking 99% of damaging UV rays. Laminated for shatter resistance. Available insulated. Triple pane or varying lite thicknesses can also provide smart sound control solutions.
- FeelSafe® Insulated Low-E with or without Sea Turtle Glazing**  Protect your home and our sea turtle population. FeelSafe windows and patio doors are engineered inside and out to resist hurricane-force winds, pounding rain, wind-borne debris, and rapid pressure changes that could implode your home or literally blow off the roof. Available in Low-E, Low-E 366 or Low-E 340.
- FeelSafe® Laminated with or without Sea Turtle Glazing**  For moderate climates, our non-insulated, shatter-resistant FeelSafe glass provides the utmost security—whether your concern is severe storms or intruders. Also available in Low-E 366 or Low-E 340.

\*All values shown are center of glass. \*\*Interior surface coatings, also known as surface #4, are applied to the interior (room-side surface) of a dual pane insulated glass unit, resulting in improved thermal performance and lower heating demands. Because the coating reflects heat back into the room, the room-side pane of glass will be slightly colder in winter, causing a higher potential for interior condensation. \*\*\*Available when selecting Cardinal IG Spacer.

## The Advantages Of CoreGuard Plus™

Sierra Pacific wood windows and doors are protected by CoreGuard Plus™ wood treatment, a patented process that, when needed, penetrates wood right to the core to repel water, so our windows and patio doors have superior dimensional stability making them less likely to warp or swell.

In addition, CoreGuard Plus contains fungicides and insecticides to deeply protect all wood species from pests and rotting. Amazingly, this strong protection comes from a naturally organic, water-based treatment with nearly zero VOC's, which helps us maintain our strict environmental stewardship.

To ensure CoreGuard Plus effectiveness, sections of our windows have undergone harsh testing in a Hawaiian rainforest that mimics decades of typical residential exposure. No wonder we have one of the strongest wood rot warranties in the industry.



Thoroughly tested in Hawaiian rain forests against water, insects and rot.



CoreGuard Plus™

# Designed To Fit Every Vision.

Sierra Pacific windows and doors come in a wide selection of operating styles. And the choices don't end there.

You also get to select wood type, hardware style and finish, cladding color and texture, glazing preference, grilles, screens and even more finishing touches. No matter what you choose, you get the superior performance only Sierra Pacific can deliver.



Photo courtesy of Moody Images.



Casement



Awning



Single Hung



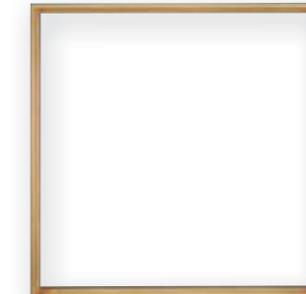
Double Hung



Horizontal Sliding



Bow & Bay



Direct Set



Geometric Shapes



Sliding



Swinging



Bi-Fold



Multi-Slide



Lift & Slide



Sidelights & Transoms



Pivot



Dutch & Panel

# New Windows with a New Standard.

Our designers and engineers have raised the bar for all casements and created a new standard with immaculate lines, sustainable design characteristics and performance that's truly unbeatable. Here you'll find a glimpse of what makes these new windows so extraordinary.



Cleaner, stronger lines

Unrivaled thermal + PG50 structural performance.

Beefy 2 1/4" wood sash construction



Narrow and Wide profiles available



Photograph: Kat Alves

## Other Casement Styles



Radius Casement



Shown with retractable screen option.

## Innovative Hardware



Features magnetic capture and hidden lock pioneered by our engineers.

## Custom Touches



**FLEXSCREEN**

FlexScreen and our View Clear screen mesh options offer more ways to tailor these new casement windows to your unique environment.

## Exterior Trim Profiles



Conventional Profiles  
Group A on page 17  
Shown: 1-3/4" Ovalo

## Finishes

-  Bronze
-  Champagne
-  Brushed Chrome
-  Matte Black
-  Oil Rubbed Forever Bronze
-  Polished Chrome
-  Chestnut Bronze
-  Satin Brass
-  Satin Nickel
-  White

# Open A World Of Possibilities.

Top-to-bottom unobstructed views, clean lines and wide-open ventilation make our Sierra Pacific casement windows a favorite across the country. Smooth operation is ensured by our Encore handle. It folds out when you need it, then folds back to stay out of the way of window treatments. These windows also swing open a full 90 degrees for easy cleaning.

Choose the charm of our all-wood exteriors or the low-maintenance convenience of our aluminum cladding, and combine them with other fixed or operable Sierra Pacific windows to create the perfect look.



## Encore Handle

Available in decorator finishes, it folds out for easy use, then folds back out of the way.



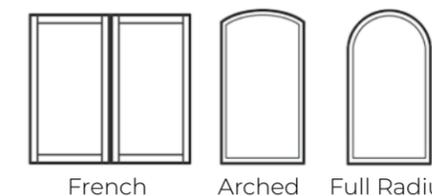
## Beautiful Finishes



Exterior Trim  
Group C on page 17  
Shown: 2" Brickmould

## Top It Off

For added charm or to complete a look, add a radius top or consider side by side casements.



## A New Standard In Old-World Beauty.

Beauty, simplicity and authentic old-world charm give our pushout casement windows their distinctive personality. But a new, upgraded design gives them even better performance. This includes friction hinges, adjustable locks and a beefy 2-1/4" sash, with aluminum clad construction for exterior performance you expect from Sierra Pacific craftsmanship.

Choose from interior wooden swing screens or a retractable screen.



### Rich Hardware

Multi-point, single handle lock system is available in seven finishes. Specially engineered friction hinges stay where you set them.

### Finishes



### Even The Screens Are Unique

Pushout Casements come with two beautiful screen choices. Hinged interior wooden screens complement the window's old-world charm. Retractable screens pull down when needed and retract when not in use.

Shown with retractable screen option.



### Exterior Trim

Group A on page 17  
Shown: A200 1-5/16" Brickmould



Shown with retractable screen option

Friction hinges

Cleaner, stronger lines

New accessories including new exterior trim profiles

Variable handle heights

### Other Pushout Styles



Radius Pushout Casement



For added charm or to complete a look, consider side by side French casements.



Available in our wide profile

# Innovation Comes To Casements.

One of the industry's best performers and famously easy to install, our H3 casement windows continue to make a name for themselves with industry-leading performance provided by our innovative Fusion Technology™.

This unique integration of aluminum, vinyl and wood results in improved energy efficiency and performance, noticeably enhanced aesthetics, an extreme seal and easier installation.



## Beautiful Finishes

-  Matte Black
-  White
-  Oil Rubbed Forever Bronze
-  Chestnut Bronze
-  Bronze
-  Champagne
-  Satin Nickel
-  Brushed Chrome
-  Polished Chrome



## Mulling and Stacking Advantage

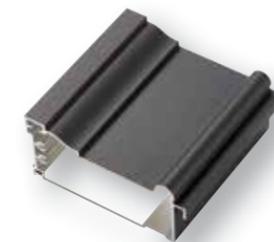
The continuous head and sill of our H3 windows makes installing multi-wide units much easier. It also improves structural integrity and dramatically increases performance with a water-tight mull joint certified up to three-wide and two-high.



## Encore Hardware



## Exterior Trim Profiles



Group A on page 17  
Shown: A204 3-1/2" Beaded Brickmould



Group B on page 17  
Shown: 2" Brickmould

# New Awning Windows With New Allure.

Like our casements, our awning windows have been upgraded as well, offering the same improved design details and performance factors. In fact, there are so many similarities, you'll find these windows pair remarkably well.



Beefy 2 1/4" wood sash construction



Consolidated lines for effortless pairing and matching

Dual or triple pane insulated glass for unrivaled thermal performance

## Exterior Trim Profiles

Shown: 1-3/4" Ovalo

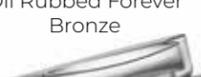
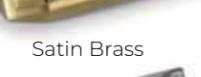
Conventional Profile Group A on page 17



## Unique Hardware

As with our new casements, the hidden locking lever keeps hardware off the stiles, a huge improvement for smaller windows.



-  Bronze
-  Champagne
-  Brushed Chrome
-  Matte Black
-  Oil Rubbed Forever Bronze
-  Polished Chrome
-  Chestnut Bronze
-  Satin Brass
-  Satin Nickel
-  White

## Custom Touches

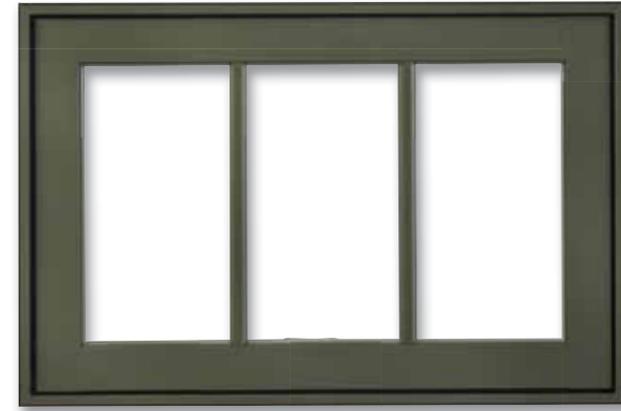


# A Breath Of Fresh Air.

A great choice when you want the fresh air of an open window even when it's raining, our awning windows are custom made, by hand, to your exact specifications. You'll notice the difference in how they look and how they operate.

Use them alone or combine them with other window configurations. They work especially well underneath a large picture window to provide ventilation.

As with our other windows, you'll find them available in a large selection of clad or all-wood styles.



# Functional And Flexible

No matter what windows you pair them with, our awning window designs can be customized with many grille pattern choices.



Encore Hardware

Exterior Trim  
Group C on page 17

# Beautiful Finishes .



Matte Black

White

Oil Rubbed  
Forever  
Bronze

Chestnut  
Bronze

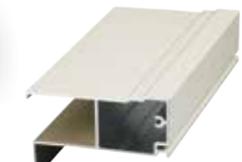
Bronze

Champagne

Satin  
Nickel

Brushed  
Chrome

Polished  
Chrome



Shown: 3-1/2" Brickmould

## High Performance, Awning-Style.

Our H3 awning windows are a popular choice when you want the convenience of awning operation made with our patented Fusion Technology™ for exceptional thermal performance and durability.

Like all H3 windows, they feature a wood interior, an extra-strong vinyl base frame, an integral nailing fin for greater structural integrity, an improved water barrier and easy installation. And when installing units side by side, a continuous head and sill ensures water-tight mull joints.

Use them alone or combine them beneath a picture window for ventilation.



### Same Rich Interiors

H3 windows come with your choice of eight wood interiors, with pine standard.



Encore Hardware

### Exterior Trim Profiles



Group A on page 17  
Shown: A204 3-1/2\"/>



Group B on page 17  
Shown: 2\"/>

### Beautiful Finishes .



# Historic Charm Goes Modern.

An upgrade to a turn of the century classic, our Westchester is one of our highest performers. It includes a new patent, narrower check-rail sightlines and structural and thermal performance ratings rarely found in the Double Hung market. Historically accurate sash proportions make it ideal for historic renovations or a touch of elegance in new construction.

The fully clad exteriors feature extruded aluminum that's at least twice as thick as roll-form cladding.



## Patent-Pending Traditionally Styled Combination Sash Lock



## Optional Cabinet Pull Handles



## Optional Sash Lifts



Incredible performance ratings achieved.

60"x108" maximum size for 1-3/4" sash.

Patented sill end caps and drainage system.

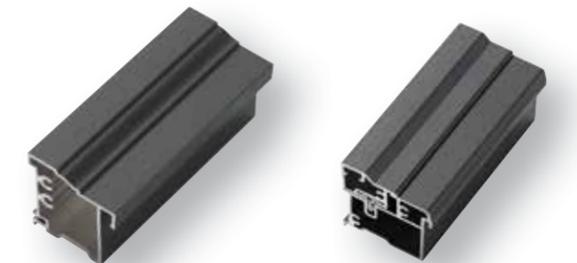
Multi-point tilt latch.

Sash tilt latch for easy cleaning.



FlexScreen comes standard. Aluminum screen options also available.

## Exterior Trim Profiles



Group A on page 17  
Shown: A200 1-5/16" Brickmould

Group B on page 17  
Shown: 2" Brickmould

# Historic Accuracy, Stunning Performance.

Our Monument single & double hung clad exterior windows are designed and built for architectural and light commercial applications. True, they have superior structural performance, but it's their fine craftsmanship and attention to detail that homeowners appreciate.

With no unsightly jamb liners inside or out, Monument single & double hung windows frame your view with the natural beauty of real wood interiors. They're ideal for historic renovations, but come in a wide assortment of options to fit any home style.



## MONUMENT



### Convenient Sash Design

Side-load sash removes for easy cleaning.



### Exterior Trim Group C on page 17



Shown: 3-1/2" Brickmould



### Beautiful Finishes



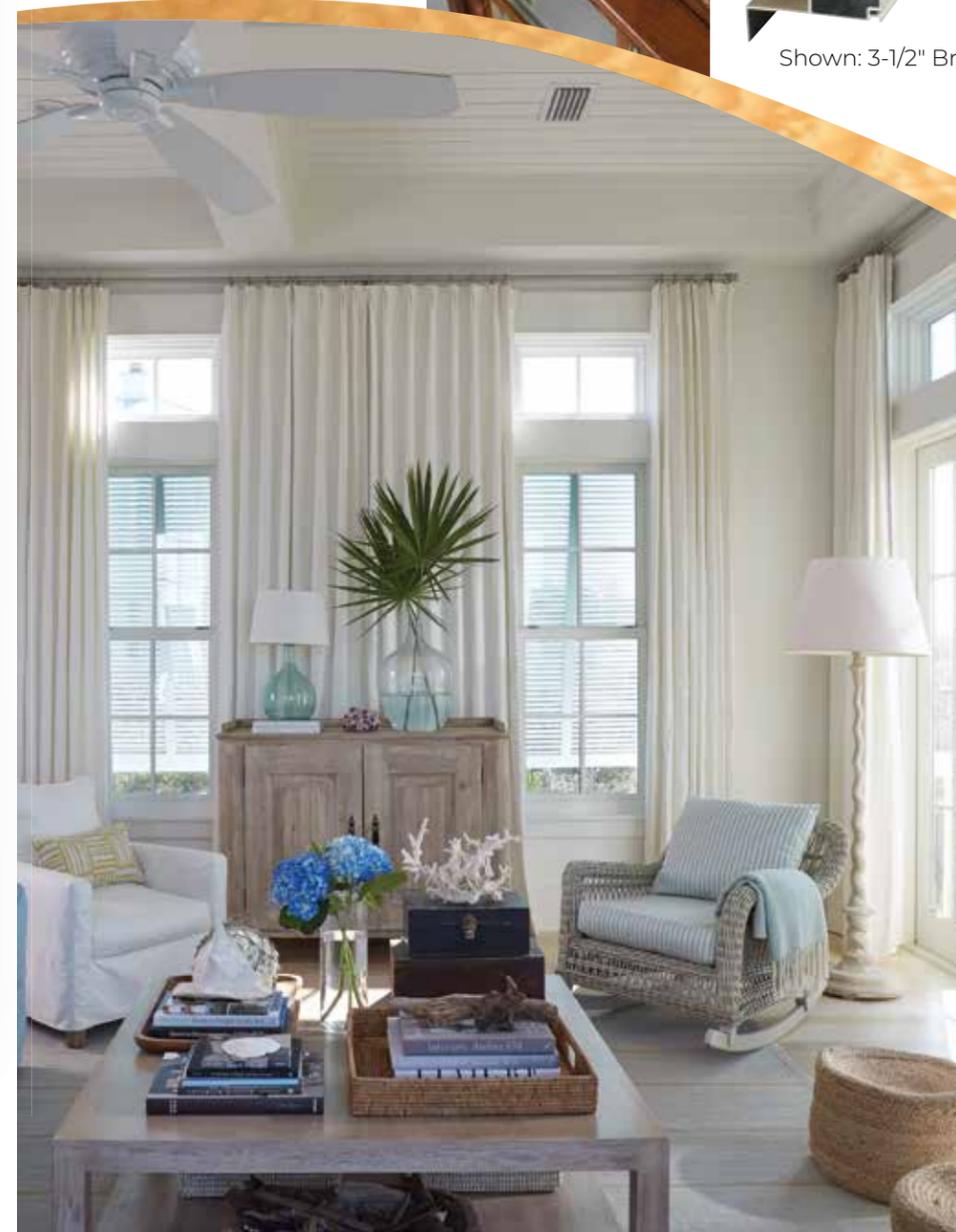
### Modern Improvements

Monument classically styled window hardware comes in a variety of beautiful finishes and features single or dual locks to ensure a secure, energy-efficient seal.

### Exceptional Commercial Design

Monument windows are available in full radius or arched for a truly dramatic architectural look.

Other Monument styles.



# High Value Meets High Performance.

The qualities that make our H3 double hung windows exceptional add up fast. The advanced Fusion Technology™ is the perfect integration of extruded aluminum, vinyl and wood. Its patented design and construction give it an industry-leading seal against the elements.

Add to this a continuous head and sill for water-tight mull joints when putting units together and amazingly easy installation, and you'll understand why it has become a favorite for many.



Irvin Serrano Photography



Available with FeelSafe™ impact rated glazing.



## Easy Is Good

Lever-action locks are designed to be easy to operate. Easy-tilt latches make your H3 double hung windows easy to clean.



**FLEXSCREEN**

FlexScreen comes standard. Aluminum screen options also available.

## Exterior Trim Profiles



Group A on page 17  
Shown: A203 3-1/2" Brickmould



Group B on page 17  
Shown: 2" Brickmould

## Hardware Finishes



Matte Black



White



Oil Rubbed Forever Bronze



Chestnut Bronze



Bronze



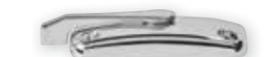
Champagne



Satin Nickel



Brushed Chrome



Polished Chrome



Photography: Keen Eye Marketing

## A Slider Like No Other.

Our H3 easy-glide slider is a welcome addition to our option-rich, easy-tilt H3 double hung, and our H3 casement and awning windows. Depending on design and operational preference, each is an exceptionally smart choice for new construction or window replacement.

As with our other H3 products, these horizontal gliding windows feature the advanced integration of extruded aluminum, vinyl and wood for an industry-leading seal against the elements.



### Smooth Action

Every H3 horizontal slider comes standard with precision steel rollers for exceptionally smooth gliding.



### Hardware



### Finishes



Matte Black



White



Oil Rubbed Forever Bronze



Chestnut Bronze



Bronze



Champagne



Satin Nickel



Brushed Chrome

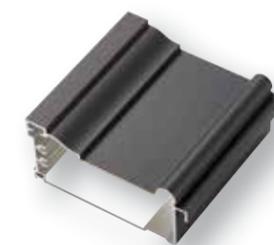


Polished Chrome

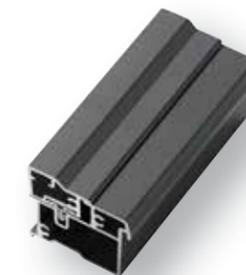


Flexscreen comes standard. Aluminum screen options also available.

### Exterior Trim Profiles



Group A on page 17  
Shown: A204 3-1/2" Beaded Brickmould



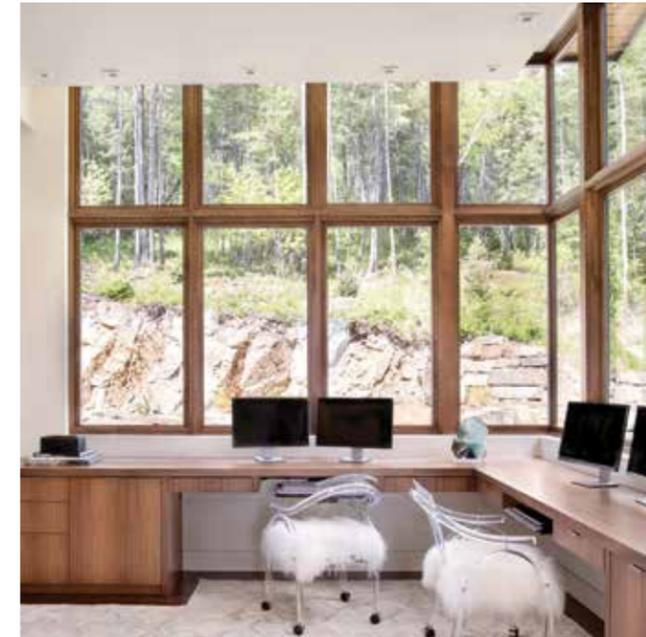
Group B on page 17  
Shown: 2" Brickmould

## Taking Glass To New Heights, And Widths.

Reduce window mass, increase the light that fills the room. This is the essence of our direct set thinking.

Our new direct set windows offer many shapes to work with, including custom ideas. They also match perfectly with nearly any multiple window configuration you have in mind.

If you're looking for a window that blurs the lines between inside and outside, explore the amazing things you can do with our new direct set windows.



H3® direct set  
also available

## Create Contemporary Masterpieces

Many prefer our direct set windows for their narrow sightlines that make them a perfect fit for contemporary designs.



Ellis Lens Photography



David Lauer Photography

# Unique As Your Design.

Every special home deserves a special touch. Sierra Pacific's special geometric shapes, direct sets and transoms offer an individualized dimension to architectural designs.

Add an arched expanse of glass that lights up an entire home, or a large picture window crowned by a half circle. Set transoms above a bank of patio doors, or install a round portal that lets in the moon at midnight.

Used alone or combined with our operating windows and patio doors, our geometric or radius shapes will amplify your design as well as the view, all with uncompromising Sierra Pacific craftsmanship.



## A Special Touch

Unique window shapes and applications give homes a signature look that truly sets them apart.

## Turn A Corner Into A Conversation

Stop guests in their tracks with a 90° window configuration that widens the limits of what's possible with artfully framed outdoor views.



## Add Depth And Light To A Room.

Our bay and bow windows add architectural interest to your building's exterior while making interior rooms feel larger, with a multi-pane configuration that draws the outside in. It makes any room more interesting, more personal and more livable.

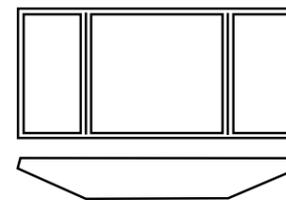
Common applications are above a kitchen sink or in a dining nook for additional seating. Enjoy both configurations with the richness of all-wood exteriors or the durability of aluminum cladding.



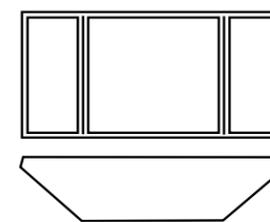
### Bay Window (30° and 45°)

Typically a large fixed window between two casement or double hung units.

30° Angle Bay



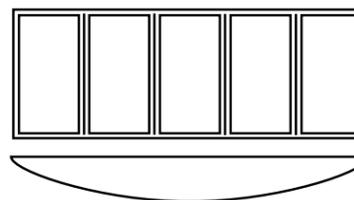
45° Angle Bay



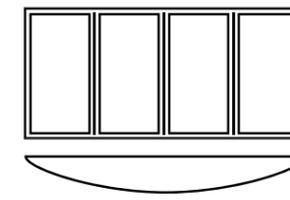
### Bow Window

Several casements or double hung units mullioned together, creating a smooth arc or "bow".

Bow window configuration



Bow window configuration



# Little Details, Big Impression.

Anytime you consider our swinging doors, you have lots of choices to consider, like multiple species of interior wood, different hardware and hardware finishes, even glazing and grilles. But no matter what you choose, all our patio doors come with the same attention to detail and innovative engineering you've come to expect from Sierra Pacific.

## Standard Inswing and Outswing

Single or double, with or without sidelites, our standard swinging doors are the answer to opening your world to the outdoors.



## Flexible Access Inswing And Outswing

A 12" kickrail, flush bolts for inactive panels and multi-point locking hardware, these doors are the perfect counterpart to our Commercial Doors when flexible access is critical.



## Hardware

Dallas Series Contemporary Handle Set



## Shasta Inswing Door

Smart thinking. A two-wide door with one inswing door and one fixed panel paired with a sliding exterior screen.



Munchen Handle with 374 Escutcheon

## Finishes



## Exterior Trim

Group D on page 17



1-5/8" Brickmould

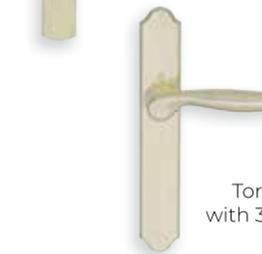
Verona Handle with 216 Escutcheon



New Orleans Handle with 216 Escutcheon



Toronto Handle with 374 Escutcheon



Christopher Mayer Photography



Taylor Proctor & AJ Canaria | Prentiss + Balance + Wickline Architects

Swinging doors shown here are manufactured in our California Facility with AAMA 2605 powder coat standard on exterior cladding.

# Inswing, Outswing, Any Way You Like It.

The movement of a door affects movement through the room. Sierra Pacific inswing and outswing doors allow you to create everything from a grand entrance to a smooth transition between inside and outside.

Both doors operable, one door operable or transoms above, with Sierra Pacific swinging doors offered in nearly every configuration imaginable, you'll find one that moves you.



## Crafted With Security In Mind

For greater security and weather resistance, our swinging doors feature a multi-point locking system that has passed strict forced entry requirements.



A Finer Touch Construction



©Gibeon Photography



Arched and full radius top available in our FeelSafe impact line.

## More Than A Door

Create passages with elegant lines including optional arched and full radius tops.

Outswing hinge



Adjustable inswing hinge



Contemporary (optional)



Traditional w/Classic Escutcheon (standard)

## Finishes

-  Matte Black
-  White
-  Oil Rubbed Forever Bronze
-  Oil Rubbed
-  Satin Nickel
-  Brushed Chrome
-  Polished Chrome
-  Antique Brass
-  Bright Brass

## Exterior Trim

Group C on page 17



Shown: 2-1/2" Ovalo



Loft w/Classic Escutcheon (optional)

Loft w/Contemporary Escutcheon (optional)

Swinging doors shown here are manufactured in our Wisconsin facility with AAMA 2604 powder coat standard on exterior cladding.

## Perfect Transition That's Surprisingly Secure.

Sierra Pacific full-light sliding doors create a graceful transition from your indoor to outdoor living areas. While providing the perfect solution for a space-saving opening, these doors feature a multi-point locking system, so they are as secure and durable as they are beautiful. Our gear mechanism is made from corrosion-resistant 300 Series Stainless Steel and our locking system has passed the most stringent forced entry requirements.

## Mechanics Make The Difference

Smooth as silk operation is provided by standard tandem stainless steel ball bearing rollers and a fully adjustable design.



Sliding doors shown here are manufactured in our California facility with AAMA 2605 powder coat standard on exterior cladding.

## Create Space Without Using Space

Build seamless passages up to four panels wide with standard narrow or wide stile construction.

### Hardware



Genoa with 2165 Escutcheon

Verona with 2170 Escutcheon

### Exterior Trim

Group D on page 17  
Shown: 3-5/8" Flat Casing



### Finishes

-  Matte Black
-  White
-  Oil Rubbed Forever Bronze
-  Oil Rubbed
-  Satin Nickel
-  Brushed Chrome
-  Polished Chrome
-  Antique Brass
-  Bright Brass

### Contemporary Flush Finger Pulls (optional)

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.



Oil Rubbed Forever Bronze

Satin Nickel

Optional keyed lock available in Satin Nickel, Oil Rubbed Forever Bronze and Matte Black.



## Space Saving And Smooth As Silk.

When you want an elegant door that takes up very little room, you'll find our sliding patio doors a beautiful choice. Available in narrow or French rails, you'll appreciate them for their silky smooth operation and versatile design.

Choose exteriors with luxurious wood or low maintenance, thick aluminum cladding. Build eye-catching configurations with additional doors, sidelites or transoms that turn a large wall into a stunning combination with expansive views.



## Design Flexibility To Create Any Look

Choose from contemporary to traditional hardware to give your sliding doors just the right aesthetic to integrate with your design.



### Finishes

-  Matte Black
-  White
-  Oil Rubbed Forever Bronze
-  Oil Rubbed
-  Satin Nickel
-  Brushed Chrome
-  Polished Chrome
-  Antique Brass
-  Bright Brass



Optional footbolt. Available in matching finish.

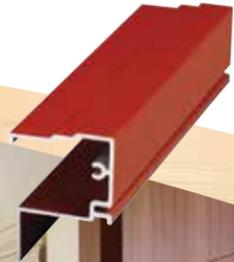
## Easy To Open And Securely Close

Two-point locking hardware and optional footbolt ensure the greatest security from intruders and the elements.

Sliding doors shown here are manufactured in our Wisconsin facility with AAMA 2604 powder coat standard on exterior cladding.

## Exterior Trim

Group C on page 17  
Shown: 2" Brickmould



Optional Contemporary hardware shown in Satin Nickel.



# Big Impressions With A Feather Touch.

Our bi-fold doors and windows are designed to take contemporary designs to some truly amazing places, turning walls into moving masterpieces. Hinged to fold and glide with the lightest touch, our bi-fold products are available up to 45' wide with as many as eight panels.

They stack out of the way on either side of their expansive openings with an optional access panel to allow passage without moving the entire system. They can swing in or swing out, and can even go around a 90-degree corner or 270-degree inverted corner.

Available in low maintenance exterior clad finishes or luxurious all-wood exteriors, the applications are limitless.

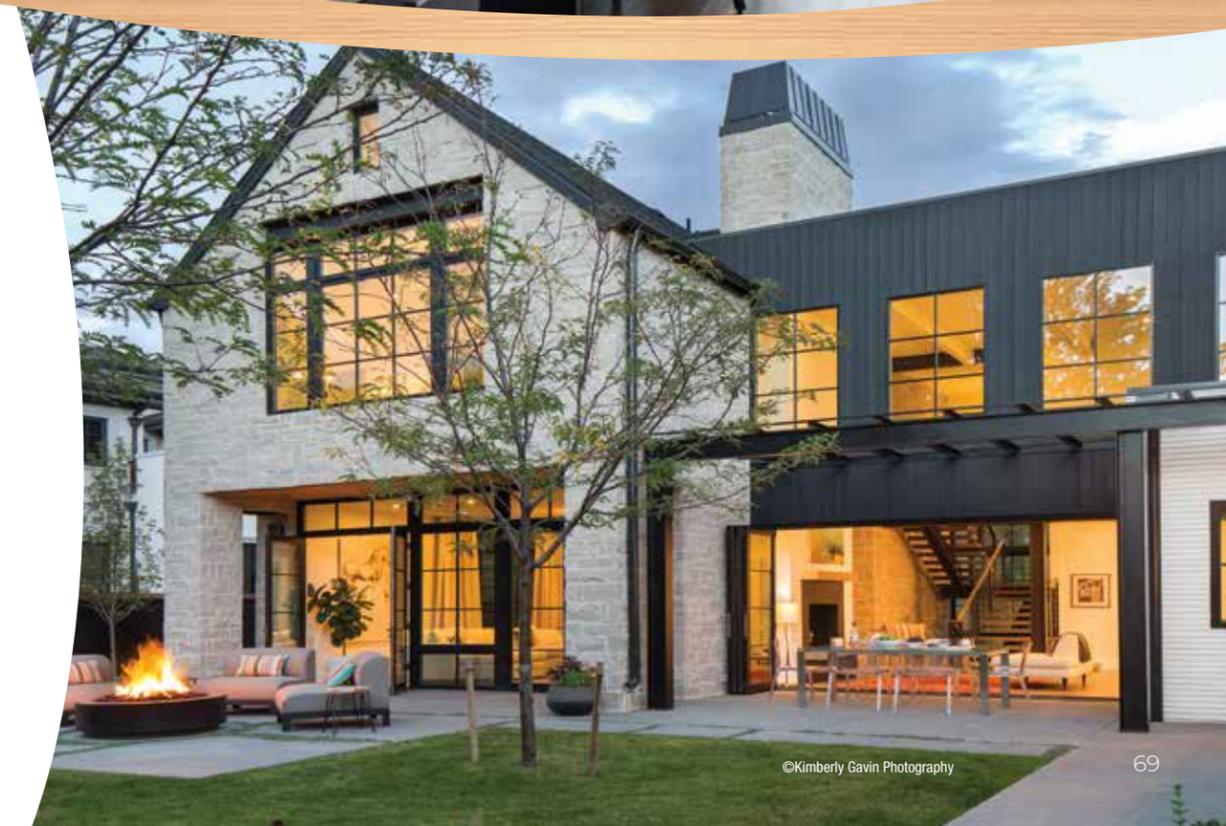


## Open To The Air

Our bi-fold windows also create wide expanses that are uniquely inviting and give gathering spaces a charm all their own.

## Out Of The Way

Large expanses fully open and stack perpendicular to the wall to optimize space.

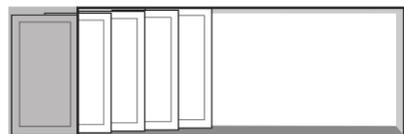


# Slide Your Way To Unobstructed Views.

Slide them in one direction. Slide them in the other direction. Stack them to one side, or watch them disappear into a pocket in the wall. They'll even go around a 90-degree corner or 270-degree inverted corner.

Our multi-slide doors and windows are engineered to give you years of silky-smooth service as they create unobstructed views and transform your living space.

Find them in a wide range of operational configurations and expansive sizes for limitless applications, ready to perform their impressive vanishing acts.



## Wide And Wider

Single direction doors are available up to 5 panels wide while multi-directional door expanses can be a full 10 panels wide.

## Build It In

Use a multi-slide window to effortlessly open a built-in bar to an open dining area.



Keyed flush finger pulls available in Satin Nickel, Oil Rubbed Bronze and Matte Black. Non-keyed flush pulls also available.



# Defy Gravity And Seal Out The Weather.

Considered a game changer, our lift & slide door technology features advanced mechanics that raise the door panels to glide effortlessly, then lower them down to seal out the elements.

These remarkable doors are also available in a pocketing configuration, which means expanses of glass up to 45' wide and 10' high can be stowed out of sight, leaving you nothing but open air and spacious living.

With an advanced weep system and certification up to PG50, they're like no other specialty doors made.



Slimline Handle  
Shown in Brushed  
Stainless Steel



David Lauer Photography

# Superior Engineering And Mechanics

A high-end roller system lifts the door panel to roll easily, then lowers it to lock in place. The innovative door sill is a drain track that allows any intruding water to drain through the exterior weep gates.



## Panels Of Distinction

When full glass isn't right, panels add a richness and traditional aesthetic that adds warmth and charm. Experiment with our combinations, and find one that opens up a new world of design possibilities.



## Choose Your Style

The combinations of vertical lengths (stiles) and horizontal lengths (rails) give panel doors their unique textured design. Choose from flat panels or raised panels to create a striking accent between two spaces.



## You Could Go Dutch.

Extra ventilation? Easy pass through to the backyard from a kitchen or mudroom? Whatever the reason, you're sure to love the utility of a door with a top and bottom panel that operate independently.

Choose an interior shelf and swing screen to add even more utility to an already wonderfully useful creation. It's available in limitless designer options, including 50 exterior finishes with standard bottom panel single-point locking and optional ball bearing hinges.

It's smart to be this functional.



### Exterior Trim

Group D  
on page 17



Shown: 1-5/8" Flat Casing

### Hardware

Dallas Series Contemporary Handle Set



Satin Nickel

Matte Black

Bright Brass

Bronze Metallic

Oil Rubbed Forever Bronze

Oil Rubbed



Munchen Handle  
with 374 Escutcheon



Verona Handle  
with 216 Escutcheon



New Orleans  
Handle  
with 216  
Escutcheon



Toronto Handle  
with 374 Escutcheon

### Finishes



Matte Black



White



Oil Rubbed  
Forever Bronze



Oil Rubbed



Satin Nickel



Brushed Chrome



Polished Chrome



Antique Brass

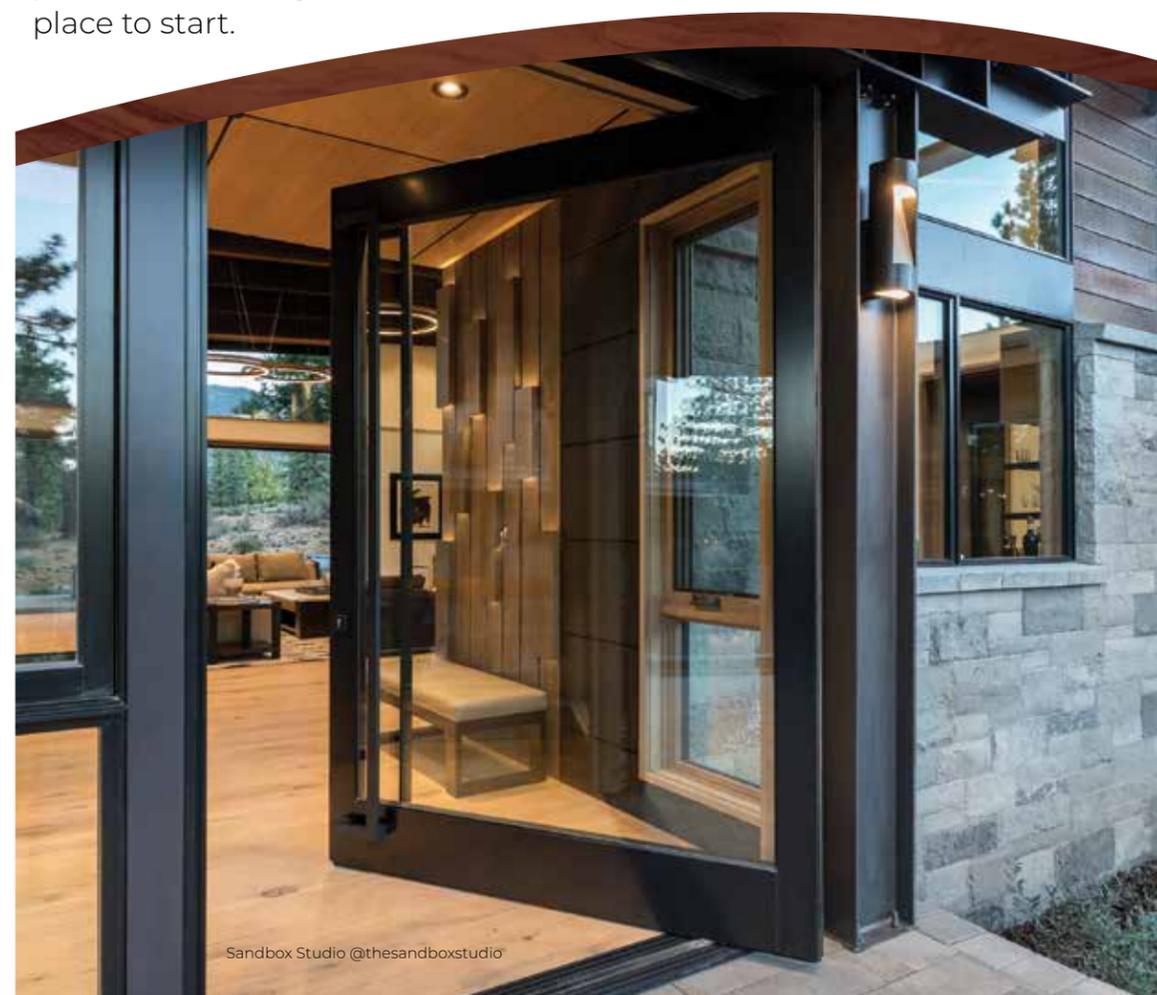


Bright Brass

## Create A Signature Entrance.

Build bold with the design inspired, modern appearance of our pivot doors. Engineered to float inside their frame on a set of pins mounted in the top and bottom of the door panel, these amazing new doors offer clean lines and a simplicity of form and function that sets them apart from other entrance doors. Add the 90-degree hold/closer pivot option for an effortless pass through.

For a distinctive, custom approach to your next project, Sierra Pacific pivot doors are a great place to start.



Sandbox Studio @thesandboxstudio



### Hardware

Choose from multiple sizes of door pulls available in either brushed stainless steel or matte black finishes. Add electronic locks for high-tech security on a unique entrance.



Stainless Steel

Matte Black

Available in round or square, 45°, and 31-1/2" or 47-1/4" lengths.

# Impact Resistance That Feels Safe

If you're building or remodeling in a hurricane area, our FeelSafe windows and patio doors are engineered inside and out to meet some of the highest wind, water and structural performance ratings of any window or door in the United States.

FeelSafe's layered, shatter-resistant laminated glass dramatically reduces the risk of injury while protecting everything inside your home from severe wind and water damage. What's more, FeelSafe glass blocks 99% of UV rays, reduces outside noise up to 50%, improves energy efficiency and even enhances family safety and security by discouraging intruders.

For storm prone coastal areas, the safety and security of our FeelSafe windows and patio doors is invaluable.

For more information, ask for our FeelSafe catalog.



FeelSafe Casement



FeelSafe Single Hung & Double Hung



FeelSafe Awning



FeelSafe Geometric Shapes, Transoms



FeelSafe Outswing Patio Doors Available Arched and Full Radius



FeelSafe Sliding Patio Doors



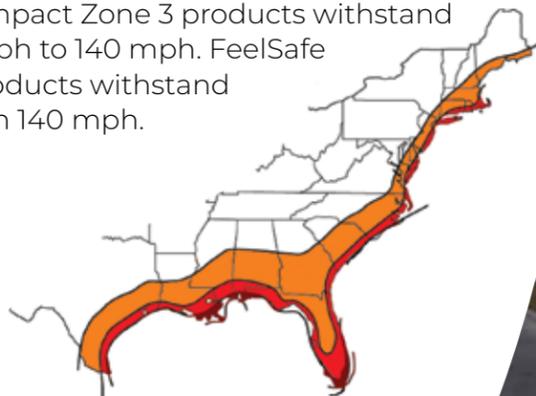
FeelSafe Bi-Fold



## In Coastal Areas, They're Tough To Beat

H3 FeelSafe Impact Zone 3 products withstand winds from 120 mph to 140 mph. FeelSafe Impact Zone 4 products withstand winds greater than 140 mph.

- Zone 1
- Zone 2
- Zone 3
- Zone 4



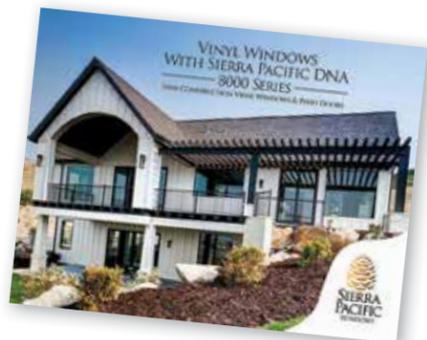
# Vinyl Windows With Sierra Pacific DNA.

High quality and high performance don't have to be high priced. Our vinyl windows and patio doors are made right in our Sierra Pacific manufacturing facility, which means they're crafted with many of the same features and design options as our premium wood products.

The latest materials, innovative engineering and advanced technologies are used to enhance their beauty, solid integrity and durability.

You'll find all of our new construction and replacement vinyl products available with a wide range of glazing, exterior color and grille pattern options.

For more information, ask for our Vinyl catalog.



## So Many Ways To Make Them Yours

Choose from a complete lineup of operating styles, sizes and shapes and a full range of glazing options, from decorative to energy-efficient. They also come in a beautiful range of durable exterior colors with custom colors also available, as well as many grille patterns in simulated divided lite or grilles between the glass.



Sliding Window

Awning Window

Casement Window



Black on black laminated vinyl interior and exterior Casement Window.



Single Hung Window



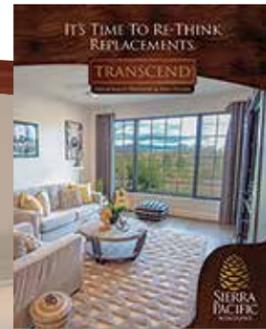
Sliding Patio Door

# Make Short Work Of Big Transformations.

Our Transcend windows and patio doors are perfect sash-only or complete replacements for renovations, remodeling or rebuilding. Most replacement windows come in limited sizes, styles and options. Transcend offers nearly unlimited choices and flexibility, so you can match your existing décor or redo any room with the look you've always wanted.

From transforming an old double hung into a room-brightening patio door to updating a wall of fixed glass, we make replacement easy.

For more information, ask for our Transcend catalog.



## Four Ways To Transform

Choose between easy and affordable sash replacement systems for double hung windows; high-performance H3 Pocket or Insert windows that simply pop right in; our H3 full frame line of replacement windows for more comprehensive projects; and for the ultimate full replacement upgrade, our complete line of made-to-order premium windows and patio doors.



H3 Double Hung

## Transcend Double Hung Sash Replacement Kit



# The Future Is Wide Open.

Our innovative Timber Curtain Wall systems are more than a window. They're a building material that offers expansive use of glass, clean straight lines and transparency between indoor and outdoor living.

A significant upgrade over ordinary curtain walls, our glue-laminated wood beams actually eliminate the need for steel beams in some cases.



University of Oregon, Opsi Architecture,  
Photographer: Marcus Berg, Unique Angles Photography

The all-wood interiors and tough aluminum clad exteriors add beauty to a system that easily incorporates doors and operable windows.



Jeremy Bittermann & Joel B. Sanders Agency |  
LEVER Architecture

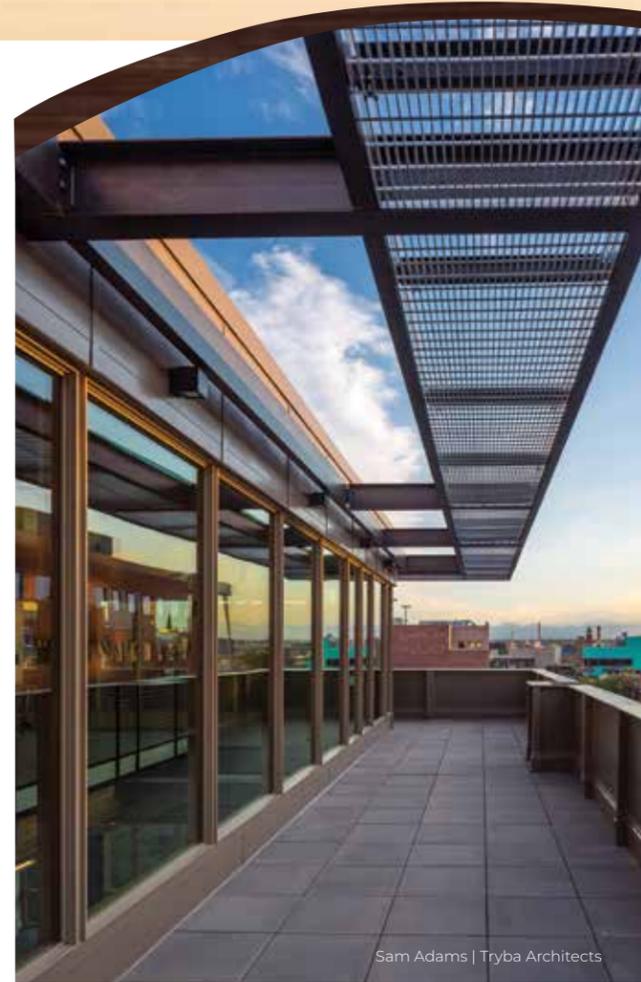


# Light Commercial Was Never So Beautiful.

When working in commercial spaces, it's not always easy to reach the level of design aesthetic you want. Our timeless window and door innovations are changing that with commercial products created to frame any view with sleek, natural beauty inside and out.

Whether your project is new construction, historical renovation or remodeling, every Sierra Pacific product comes with the full support of our Architectural Services Group and our nationwide network of Architectural Consultants, which means you get what you need when you need it.

For more information, ask for our Commercial catalog.



Sam Adams | Tryba Architects

## Take Inspiration Everywhere You Go

Great design ideas and no-nonsense teamwork can improve any commercial construction challenge. With special emphasis on light commercial projects up to five stories, we've worked within many commercial settings.



Sam Adams | Tryba Architects

## A Warranty As Tough As The Products It Guarantees.

Sierra Pacific windows and doors are backed by our fully transferable 30/20 Limited Warranty (20/10 for commercial products). It provides 30 year residential AAMA 2605 clad exterior coating coverage, 20 year insulated glass coverage, 10 year parts coverage, 2 year labor coverage, and 10 year AAMA 2604 clad exterior coating coverage. For warranty specifics, please refer to [SierraPacificWindows.com](http://SierraPacificWindows.com).

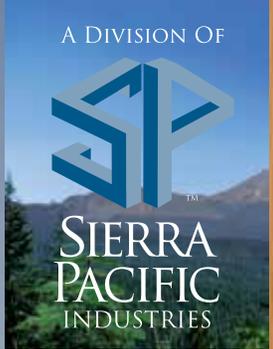


## More than the best windows and doors.

As we work to build world-class products, we continue to reduce our impact on the environment in multiple ways. Every year, millions of seedlings are grown in our nurseries and planted in our woodlands as a renewable wood supply for our mills. This self-reliance is part of our mission to become better stewards of our planet for future generations.



To help facilitate forest restoration, research and conservation projects, our new state-of-the-art seedlings nursery in Gazelle, CA will produce up to 25 million native conifer seedlings every year.



For support and answers to any questions, call 800-824-7744, or visit [SierraPacificWindows.com](http://SierraPacificWindows.com)

We reserve the right to change product specifications without notice. Photography used may not represent current product features and options. Sierra Pacific windows and doors are successful thanks in part to our unique patents. Visit [spi-ind.com/ip](http://spi-ind.com/ip) to learn more. ©2025 Sierra Pacific Windows

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